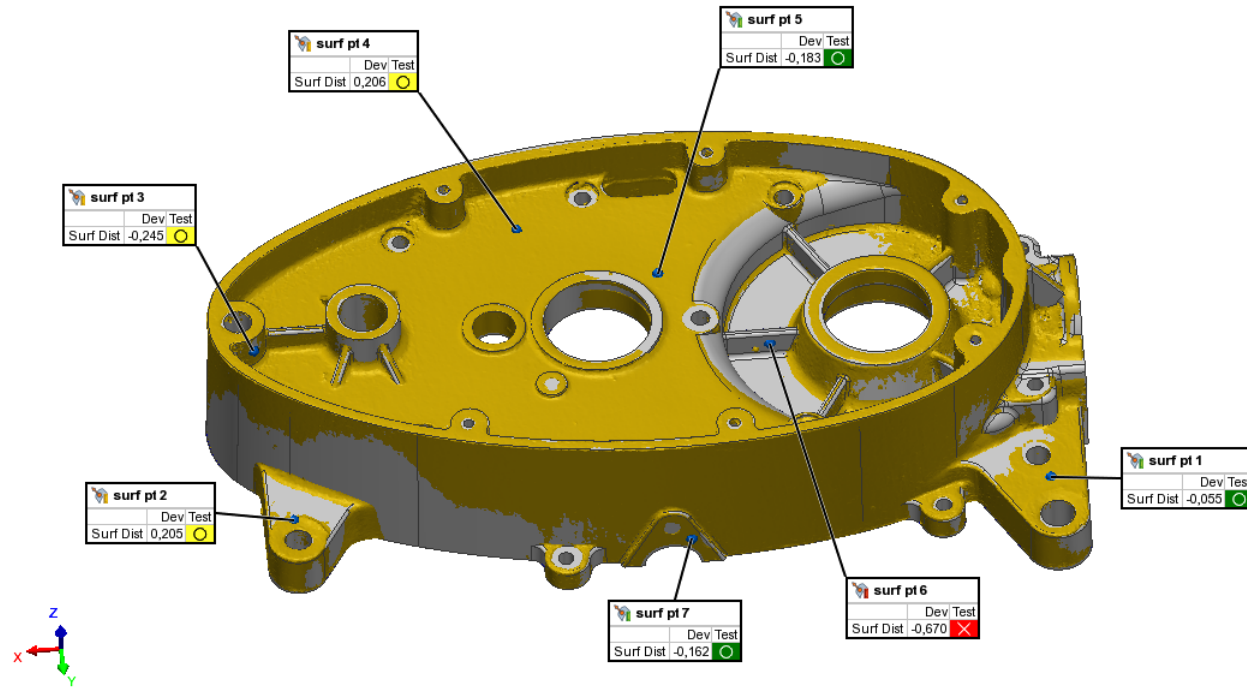


Scan data: SKEN - vzorek 3

Customer:	SolidVision, s.r.o.
Contact person:	Hlavoň Martin
Part name:	Kartel
Part number:	1987_5_bx

Inspector:	Hlavoň Martin
3D Scanner:	
Date:	úterý 1. října 2019
Unit:	mm

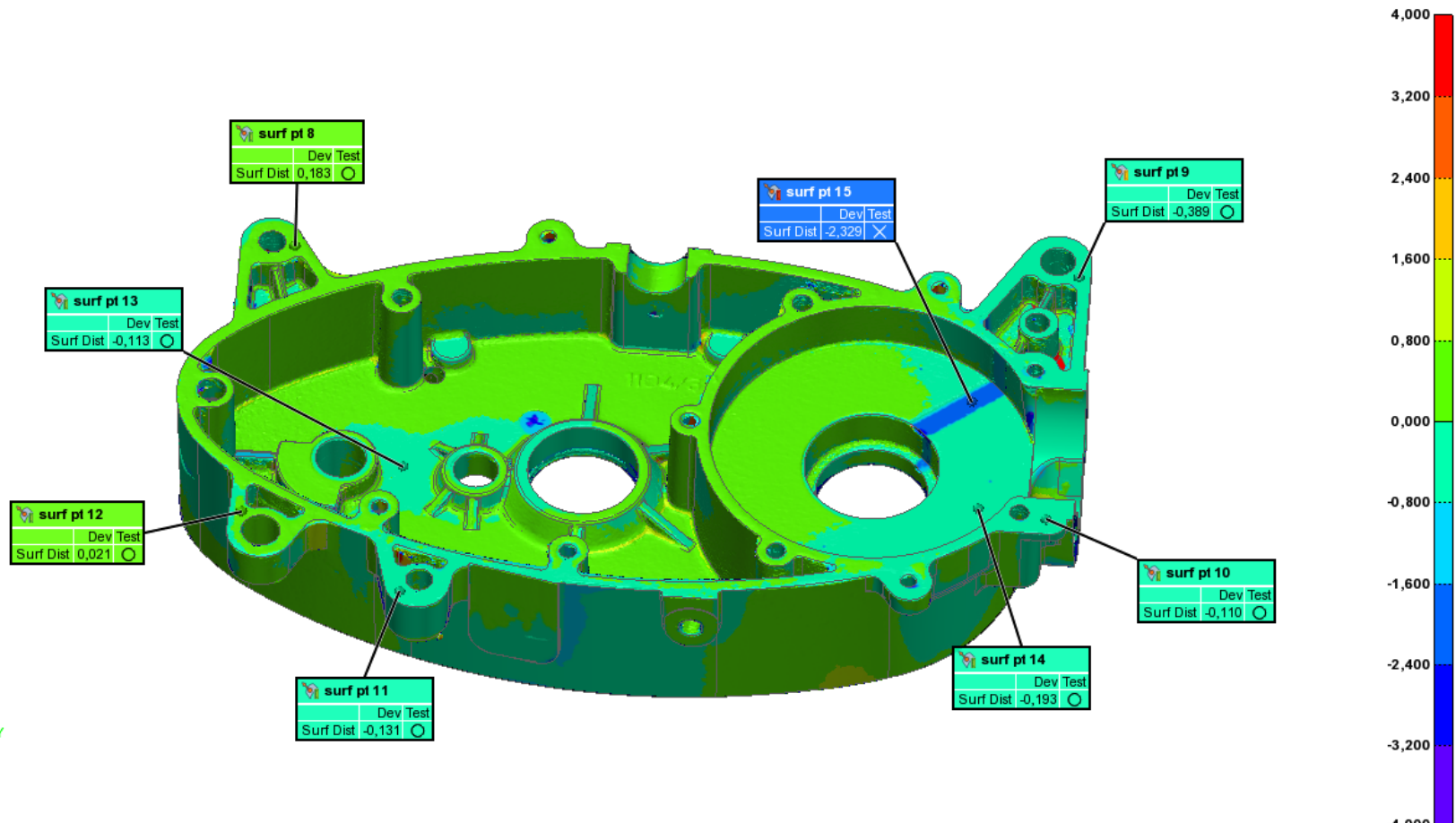
SolidVision, s.r.o.  
 Josefy Faimonové 11a  
 Brno 628 00  
 +420 533 433 111  
 info@solidvision.cz



## Control View

Control View Name control view 1  
 Units Millimeters  
 Coordinate Systems world  
 Data Alignments best-fit to ref 1  
 All Statistics Total: 7, Measured: 7 (100,000%), Pass: 6 (85,714%), Fail: 1 (14,286%), Warning: 3 (42,857%)

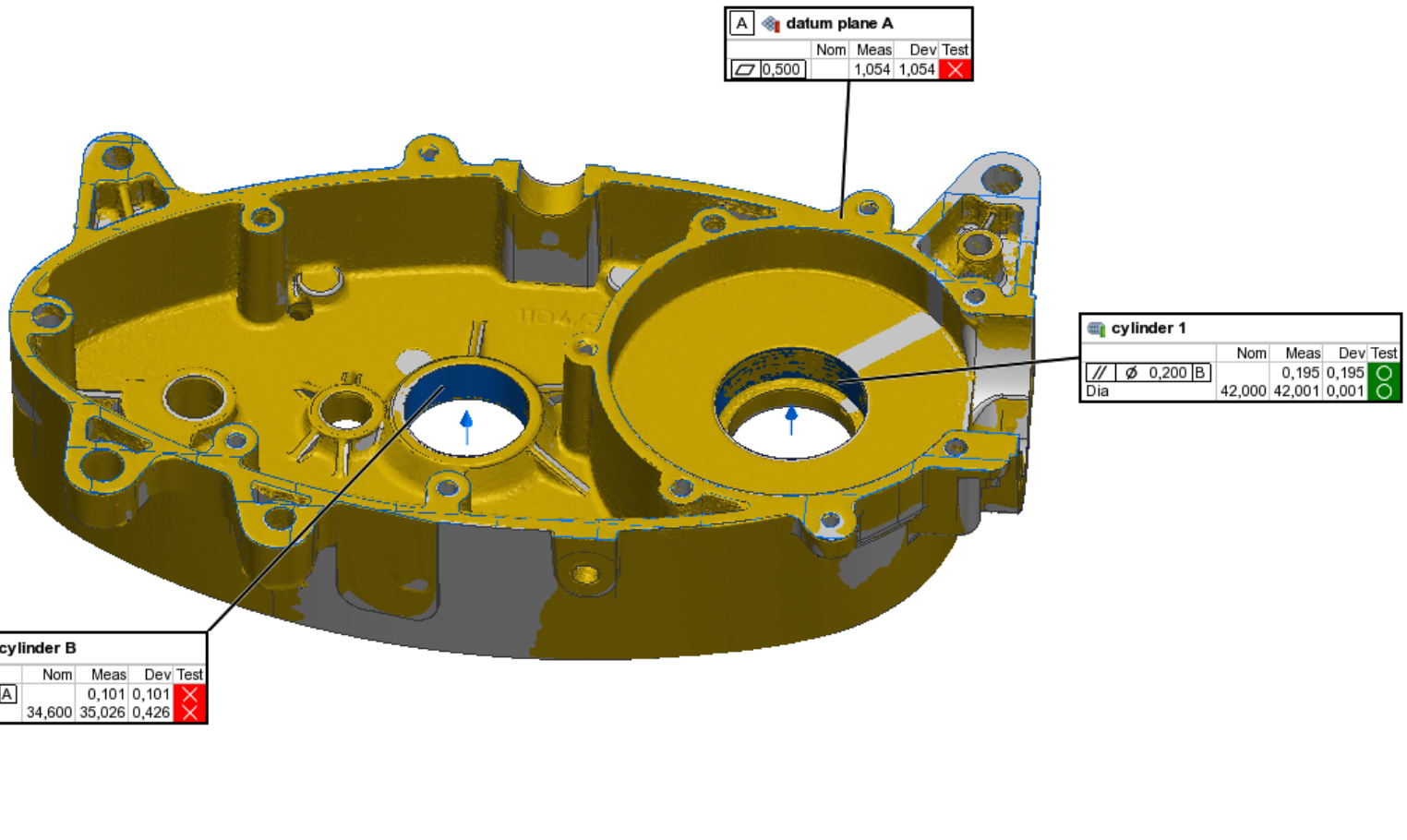
Char No.	Object Name	Control	Nom	Meas	Tol	Dev	Test	Out Tol
	surf pt 1	Surface Distance		-0,055	±0,500	-0,055	Pass	
	surf pt 2	Surface Distance		0,205	±0,500	0,205	Pass	
	surf pt 3	Surface Distance		-0,245	±0,500	-0,245	Pass	
	surf pt 4	Surface Distance		0,206	±0,500	0,206	Pass	
	surf pt 5	Surface Distance		-0,183	±0,500	-0,183	Pass	
	surf pt 6	Surface Distance		-0,670	±0,500	-0,670	Fail	-0,170
	surf pt 7	Surface Distance		-0,162	±0,500	-0,162	Pass	



### Control View

Control View Name control view 2

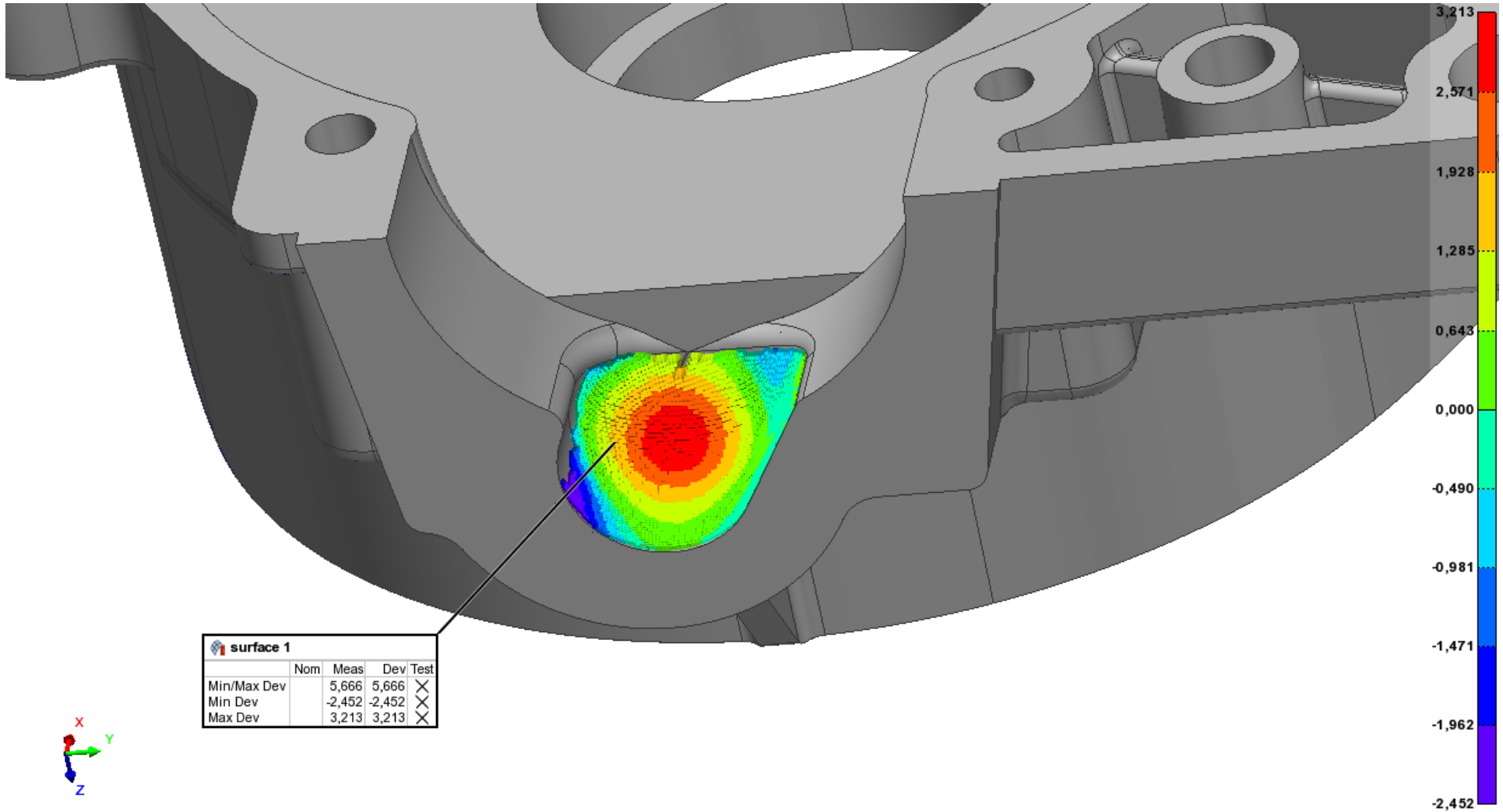
Char No.	Object Name	Control	Nom	Meas	Tol	Dev	Test	Out Tol
	surf pt 8	Surface Distance		0,183	±0,500	0,183	Pass	
	surf pt 9	Surface Distance		-0,389	±0,500	-0,389	Pass	
	surf pt 10	Surface Distance		-0,110	±0,500	-0,110	Pass	
	surf pt 11	Surface Distance		-0,131	±0,500	-0,131	Pass	
	surf pt 12	Surface Distance		0,021	±0,500	0,021	Pass	
	surf pt 13	Surface Distance		-0,113	±0,500	-0,113	Pass	
	surf pt 14	Surface Distance		-0,193	±0,500	-0,193	Pass	
	surf pt 15	Surface Distance		-2,329	±0,500	-2,329	Fail	-1,829



## Control View

Control View Name control view 3

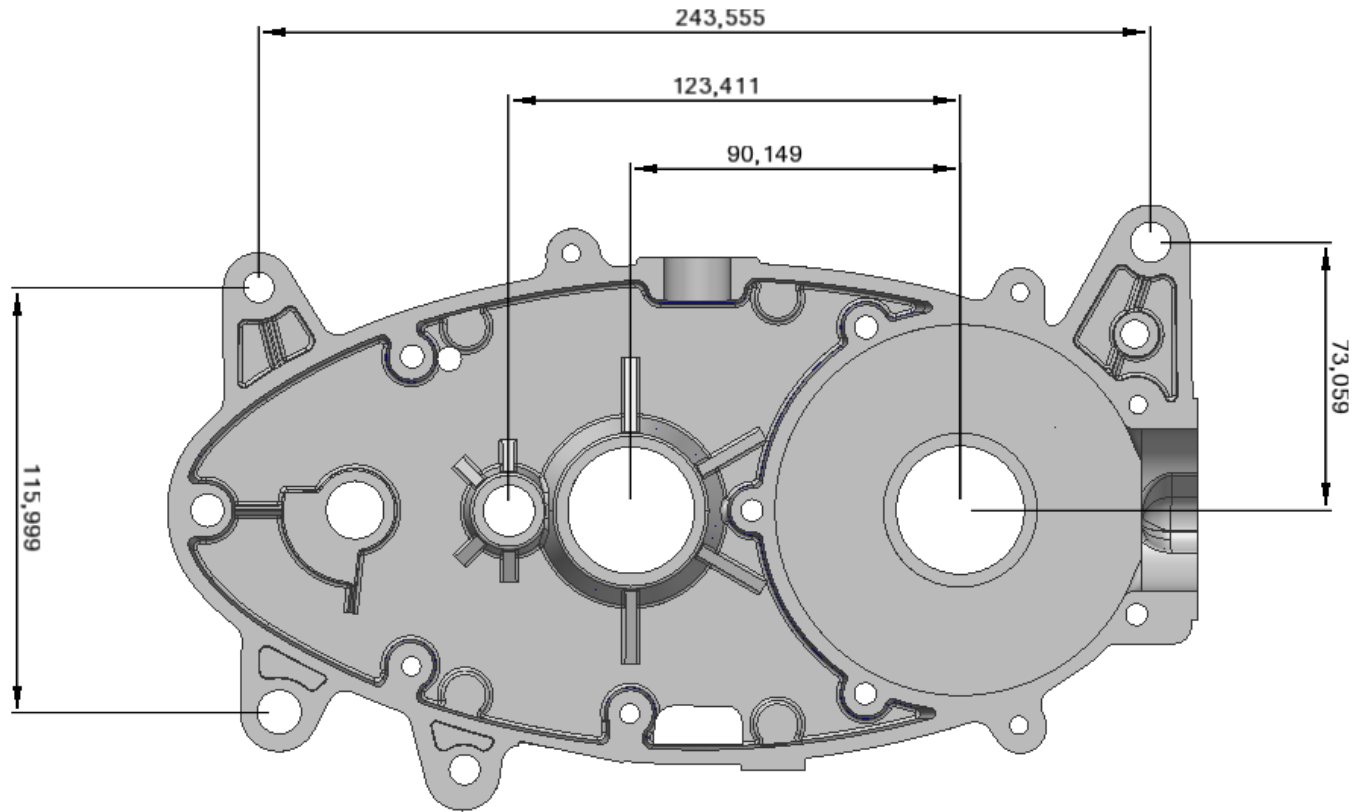
Char No.	Object Name	Control	Nom	Meas	Tol	Dev	Test	Out Tol
	datum plane A	$\square$ 0,500		1,054	0,500	1,054	Fail	0,554
	datum cylinder B	$\perp$ $\varnothing$ 0,100 A		0,101	0,100	0,101	Fail	0,001
	datum cylinder B	Diameter	34,600	35,026	$\pm$ 0,300	0,426	Fail	0,126
	cylinder 1	$\parallel$ $\varnothing$ 0,200 B		0,195	0,200	0,195	Pass	
	cylinder 1	Diameter	42,000	42,001	$\pm$ 1,000	0,001	Pass	



## Control View

Control View Name control view 4

Char No.	Object Name	Control	Nom	Meas	Tol	Dev	Test	Out Tol
	surface 1	Min/Max Deviation		5,666	±1,000	5,666	Fail	4,666
	surface 1	Min Deviation		-2,452	±1,000	-2,452	Fail	-1,452
	surface 1	Max Deviation		3,213	±1,000	3,213	Fail	2,213



### Control View

Control View Name control view 5

Char No.	Object Name	Control	Nom	Meas	Tol	Dev	Test	Out Tol
	distance 1	X Distance	243,655	243,555	±0,100	-0,100	Pass	
	distance 2	X Distance	89,925	90,149	±0,100	0,224	Fail	0,124
	distance 3	X Distance	123,237	123,411	±0,100	0,174	Fail	0,074
	distance 4	Y Distance	115,922	115,999	±0,100	0,077	Pass	
	distance 5	Y Distance	73,092	73,059	±0,100	-0,033	Pass	